PSA / PSB Series   Compact, Digital Display Pressure Sensor

Compact, Digital Display Pressure Sensors

▣ Features
- High brightness red LED (LED height : 9.5mm)
- Min. display interval-Negative pressure: 0.1kPa
  -Standard pressure: 0.1kPa, 1kPa
  -Compound pressure: 0.2kPa
- Convertible pressure unit
  - Negative, Compound pressure : kPa, kgf/cm², bar, psi, mmHg, mmH$_2$O, inHg
  - Standard pressure : kPa, kgf/cm², bar, psi
- Various output modes : Hysteresis mode, Automatic sensitivity setting mode, Independent 2 output mode, Window comparative output mode
- Chattering prevention for output
  (selectable response time : 2.5ms, 5ms, 100ms, 500ms)
- One-touch connector type for easy wiring and maintenance
- Analog output: voltage (1-5VDC)
- Reverse power polarity and overcurrent protection circuit
- Zero-point adjustment function, peak value monitoring function, bottom hold display

PSA Series

PSB Series

PSB Series Connector type

⚠ **Please read "Safety Considerations" in operation manual before using.**   C E

▣ Ordering Information

PS | A | – | V | 01 | C | P | – | Rc1/8

Rc1/8	Standard (PSA Series)
NPT1/8	Option (PSA Series)
M5	Standard (PSB Series)
No mark	NPN open collector output
P	PNP open collector output
No mark	Cable type
C	Connector type
01	100kPa
1	1,000kPa
No mark	Standard pressure
V	Negative pressure
C	Compound pressure
A	Regular square (30×30mm)
B	Rectangular (cable type: 10.4×54.2mm) (connector type: 10×52mm)
PS	Pressure Sensor

Pressure port
Output type
Cable※1
Pressure range
Pressure type
Appearance
Item

※1: It is only applied to PSB Series.

▣ Pressure and Max. Pressure Display Range

Type	kPa	kgf/cm²	bar	psi	mmHg	inHg	mmH$_2$O
Negative pressure	0.0 to -101.3 (5.0 to -101.3)	0.000 to -1.033 (0.051 to -1.033)	0.000 to -1.013 (0.05 to -1.013)	0.00 to -14.70 (0.74 to -14.70)	0 to -760 (38 to -760)	0.0 to -29.9 (1.5 to -29.9)	0.0 to -103.3 (5.2 to -103.3)
Standard pressure	0.0 to 100.0 (-5.0 to 110.0)	0.000 to 1.020 (-0.051 to 1.122)	0.000 to 1.000 (-0.050 to 1.100)	0.00 to 14.50 (-0.72 to 15.96)	—	—	—
	0 to 1000 (-50 to 1100)	0.00 to 10.20 (-0.51 to 11.22)	0.00 to 10.00 (-0.50 to 11.00)	0.0 to 145.0 (-7.2 to 159.6)	—	—	—
Compound pressure	-100.0 to 100.0 (-101.2 to 110.0)	-1.020 to 1.020 (-1.034 to 1.122)	-1.000 to 1.000 (-1.012 to 1.100)	-14.50 to 14.50 (-14.70 to 15.96)	-750 to 750 (-760 to 824)	-29.5 to 29.5 (-29.8 to 32.6)	-102.0 to 102.0 (-103.4 to 112.2)

※( ) is Max. pressure display range.
※For using a unit mmH$_2$O, multiply display value by 100.

▣ Pressure Conversion Chart

from \ to	Pa	kPa	MPa	kgf/cm²	mmHg	mmH$_2$O	psi	bar	inHg
1Pa	1	0.001	0.000001	0.000010197	0.007501	0.101972	0.000145038	0.00001	0.0002953
1kPa	1000	1	0.001	0.010197	7.500617	101.971626	0.145038	0.01	0.2953
1MPa	1000000	1000	1	10.197162	7500.61683	101971.626	145.038243	10	295.299875
1kgf/cm²	98066.5	98.0665	0.098067	1	735.55924	10000.0005	14.223393	0.980665	28.959025
1mmHg	133.322368	0.133322	0.000133	0.001359	1	13.595099	0.019337	0.001333	0.039370
1mmH$_2$O	9.80665	0.009807	—	0.000099	0.073556	1	0.00142	0.000098	0.002896
1psi	6894.733	6.89473	0.006895	0.070307	51.714752	703.016716	1	0.068947	2.036014
1bar	100000	100	0.100000	1.019716	750.062	10197.1626	14.503824	1	29.529988
1inHg	3386.388	3.386388	0.003386	0.034532	25.40022	345.315507	0.491156	0.033864	1

E.g.) For calculating 760mmHg as kPa : According to above chart, 1mmHg is 0.133322kPa, therefore 760mmHg will be 760×0.133322kPa=101.32472kPa.

(A) Photoelectric Sensors
(B) Fiber Optic Sensors
(C) Door/Area Sensors
(D) Proximity Sensors
(E) Pressure Sensors
(F) Rotary Encoders
(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets
(H) Temperature Controllers
(I) SSRs / Power Controllers
(J) Counters
(K) Timers
(L) Panel Meters
(M) Tacho / Speed / Pulse Meters
(N) Display Units
(O) Sensor Controllers
(P) Switching Mode Power Supplies
(Q) Stepper Motors & Drivers & Controllers
(R) Graphic/ Logic Panels
(S) Field Network Devices
(T) Software

PSA / PSB Series

▣ Specifications

Pressure type		Gauge pressure			Compound pressure
		Negative pressure	Standard pressure		
Model[1]	NPN open collector output	**PSA-V01-**☐ **PSB-V01-**☐ **PSB-V01C-**☐	**PSA-01-**☐ **PSB-01-**☐ **PSB-01C-**☐	**PSA-1-**☐ **PSB-1-**☐ **PSB-1C-**☐	**PSA-C01-**☐ **PSB-C01-**☐ **PSB-C01C-**☐
	PNP open collector output	**PSA-V01P-**☐ **PSB-V01P-**☐ **PSB-V01CP-**☐	**PSA-01P-**☐ **PSB-01P-**☐ **PSB-01CP-**☐	**PSA-1P-**☐ **PSB-1P-**☐ **PSB-1CP-**☐	**PSA-C01P-**☐ **PSB-C01P-**☐ **PSB-C01CP-**☐
Rated pressure range		0.0 to -101.3kPa	0.0 to 100.0kPa	0.0 to 1,000kPa	-100.0 to 100.0kPa
Display and set pressure range		5.0 to -101.3kPa	-5.0 to 110.0kPa	-50 to 1,100kPa	-101.2 to 110.0kPa
Max. pressure range		2 times of rated pressure		1.5 times of rated pressure	2 times of rated pressure
Applied fluid		Air, Non-corrosive gas			
Power supply		12-24VDC⎓ ±10% (ripple P-P : Max. 10%)			
Current consumption		Max. 50mA			
Control output		NPN or PNP open collector output • Load voltage: Max. 30VDC⎓ • Load current: Max. 100mA • Residual voltage - NPN: Max. 1VDC⎓, PNP: Max. 2VDC			
	Hysteresis[2]	1-digit fixed (2-digit for psi unit)			2-digit fixed
	Repeat error	±0.2% F.S. ±1-digit			±0.2% F.S. ±2-digit
	Response time	Selectable 2.5ms, 5ms, 100ms, 500ms			
	Protection circuit	Output short over current protection circuit			
Analog output		• Output voltage: 1-5VDC⎓ ±2% F.S. • Zero-point: Within 1VDC⎓ ±2% F.S. • Span: Within 4VDC⎓ ±2% F.S. • Linear: Within ±2% F.S. • Resolution: Approx. 1/200 • Output impedance: 1kΩ			
Display digit		3½ -digit			
Display method		7-segment LED			
Min. display interval		1-digit (psi unit: 2-digit are fixed)			2-digit
Pressure unit		kPa, kgf/cm², bar, psi, mmHg, mmH₂O, inHg	kPa, kgf/cm², bar, psi		kPa, kgf/cm², bar, psi, mmHg, mmH₂O, inHg
Display accuracy		0 to 50℃: Max. ±1% F.S., -10 to 0℃ : Max. ±2% F.S.			
Environment	Ambient temp.	-10 to 50℃, storage: -20 to 60℃			
	Ambient humi.	35 to 85%RH, storage: 35 to 85%RH			
Vibration		1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours			
Material		• PSA - Front, Rear case: Polycarbonate (insert glass), Pressure port: die-cast (Zn) • PSB - Case, Pressure port, Cover: IX EF • PSB-C - Case, Pressure port, Cover: IXEF			
Protection structure		IP40 (IEC standard)			
Cable	Cable type	Ø4mm, 5-wire, 2m (AWG24, Core diameter: 0.08mm, Number of cores: 40, Insulation out diameter: Ø1mm)			
	Connector type	5-wire, 3m (AWG24, Insulation out diameter: Ø1mm)			
Approval		CE			
Weight[3]		• **PSA:** Approx. 200g (approx. 120g) • **PSB:** Approx. 160g (approx. 70g) • **PSB-C:** Approx. 160g (approx. 70g)			

※1: '☐' is pressure port type. Please refer to the '▣ Ordering Information'.
※2: In hysteresis output mode, detection difference is variable.
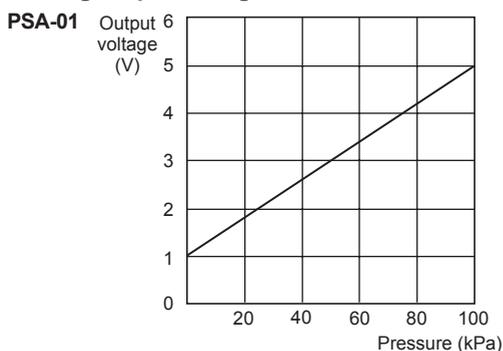※3: The weight includes packaging. The weight in parenthesis in for unit only.
※F.S.: Rated pressure.
※There may be ±1-digit error in hysteresis by pressure unit calculation error.
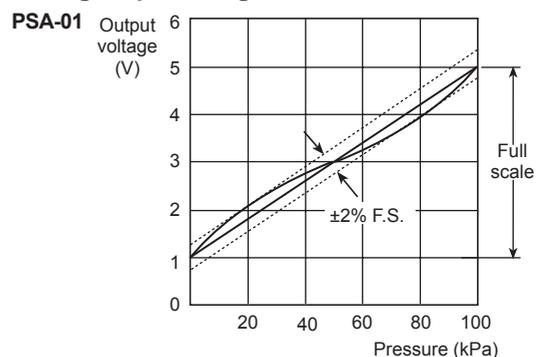※The specification of pressure port is marked on the upper part of the case.
※Environment resistance is rated at no freezing or condensation.

● Analog output voltage-Pressure characteristic
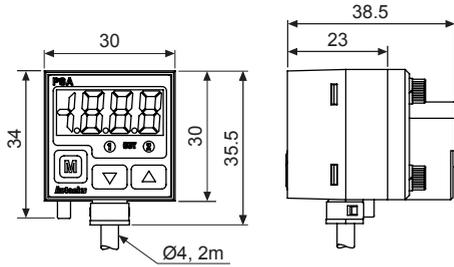
● Analog output voltage-Linear characteristic
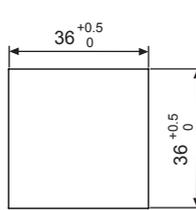
Autonics

Compact, Digital Display Pressure Sensor

■ Dimensions

(unit: mm)

● PSA Series

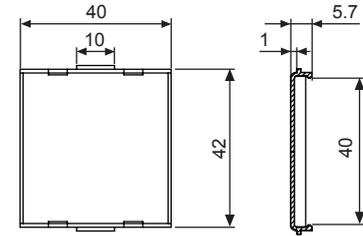
Ø4, 2m

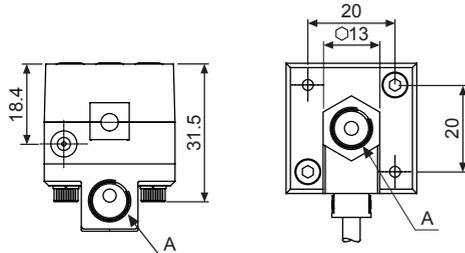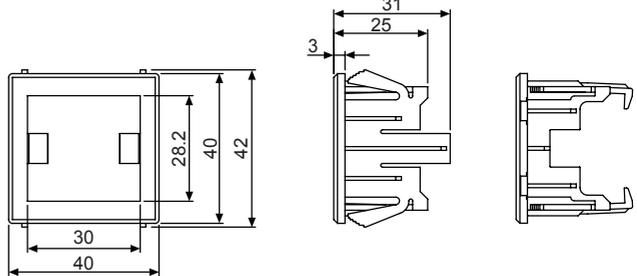※**A**: Rc1/8" (standard), NPT1/8" (option)

● Panel cut-out

● Sold separately (front cover (PSO-02))

● Sold separately (panel bracket (PSO-01))

● Bracket A

● Bracket B

● PSB Series

● Cable type

Pressure port
M5 Tap depth: 5

2-Ø3.4

2-M2
Wrench bolt

Ø4, 2m

● Connector type

2-Ø3.2

Pressure port
M5 Tap depth: 5

3m
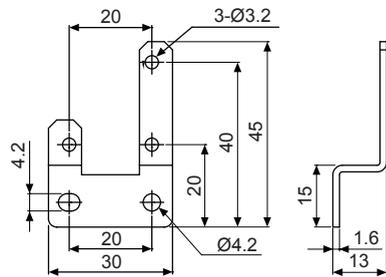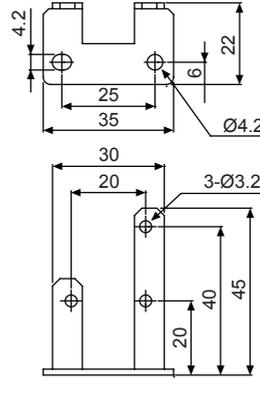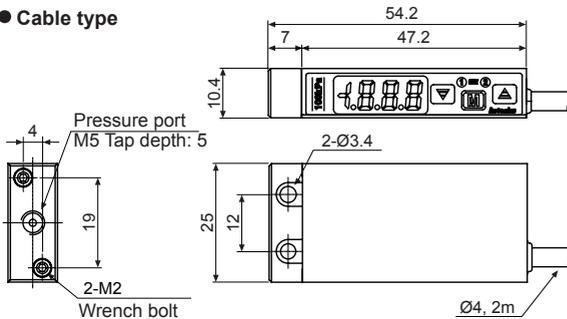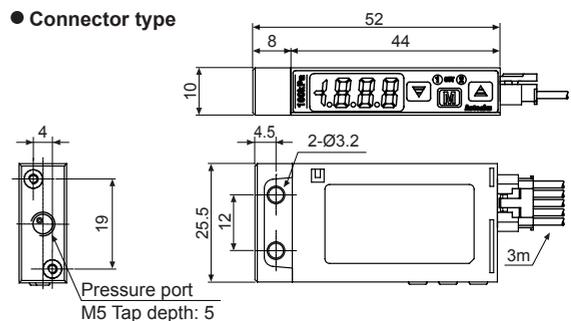
● Sold separately (connector cable(3m))

● Sold separately (connector cable (PSO-C01, 2m))
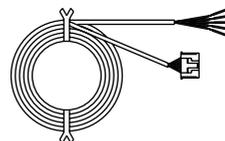
(A)
Photoelectric
Sensors

(B)
Fiber
Optic
Sensors

(C)
Door/Area
Sensors

(D)
Proximity
Sensors

(E)
Pressure
Sensors

(F)
Rotary
Encoders

(G)
Connectors/
Connector Cables/
Sensor Distribution
Boxes/Sockets

(H)
Temperature
Controllers

(I)
SSRs / Power
Controllers

(J)
Counters

(K)
Timers

(L)
Panel
Meters

(M)
Tacho /
Speed / Pulse
Meters

(N)
Display
Units

(O)
Sensor
Controllers

(P)
Switching
Mode Power
Supplies

(Q)
Stepper Motors
& Drivers
& Controllers
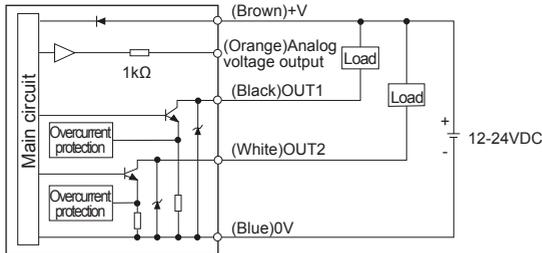
(R)
Graphic/
Logic
Panels
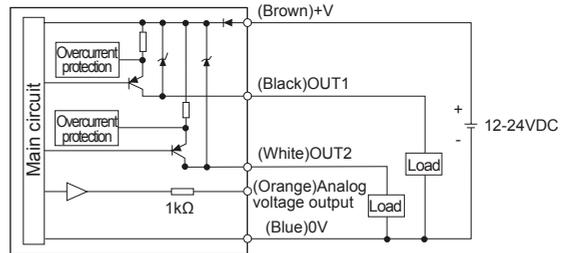
(S)
Field
Network
Devices

(T)
Software

PSA / PSB Series

■ Control Output Diagram (PSA/PSB)

● **NPN open collector output type**

● **PNP open collector output type**

※There is no short-circuit protection in analog voltage output. Do not connect this output to power supply or capacitive load directly.
※Please observe input impedance of connected equipment when use analog voltage output.
   And be sure to check voltage drop caused by resistance of extended wire.

■ Unit Description

(PSA Series)

(PSB Series)
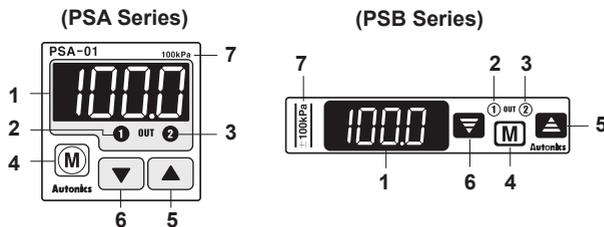
1. 3½digit LED display (red)
   : Display sensing pressure, every setting value and display error.
2. 1 output indicator (red) : Output 1 is ON, LED will be ON.
3. 2 output indicator (PSA: red, PSB: green)
   : Output 2 is ON,LED will be ON.

4. Mode key
   : Parameter setting mode or preset setting mode, save setting value.
5. Up key
   : Set the setting value to lower step in preset setting or pressure unit, output mode, response time, analog output scale, key lock, peak hold value, bottom hold value display in parameter setting.
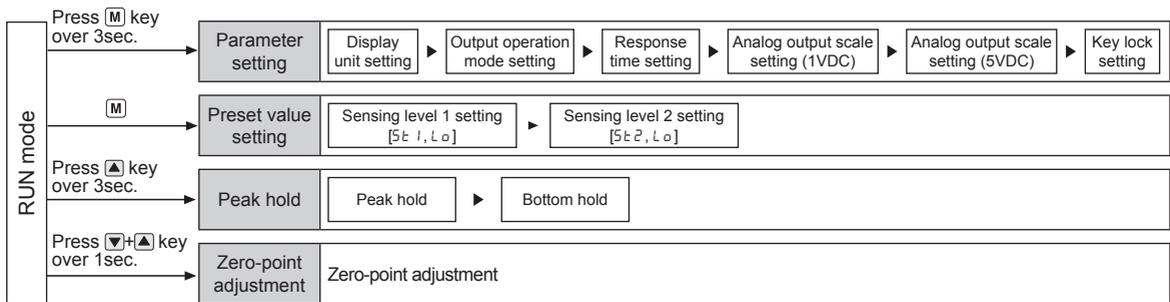**6. Down key**
   : Set setting value to upper step in preset setting or pressure unit, output mode, response time, analog output scale, key lock, peak hold, bottom hold display in parameter setting.
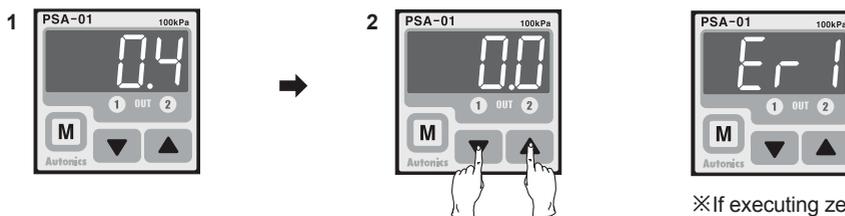**7. Range of rated pressure**
   : It is possible to change the pressure unit in PSA Series. Please use different unit as label for your application.

■ Setting (PSA/PSB)


■ Zero Point Adjustment (PSA/PSB)

1. In state of atmospheric pressure during RUN mode, press ▼ key and ▲ key at the same time for over 1sec.
2. When the zero point adjustment is completed, it will display *0.0* and return to RUN mode automatically.
※Please execute zero point adjustment regularly.

※If executing zero point adjustment when external pressure has been applied, *Er 1* will be flashing. Please execute zero point again in state of atmospheric pressure.

Autonics

■ Parameter Setting (PSA/PSB)

RUN mode

Press M Key over 3sec.

Unt — **Display unit setting**

M
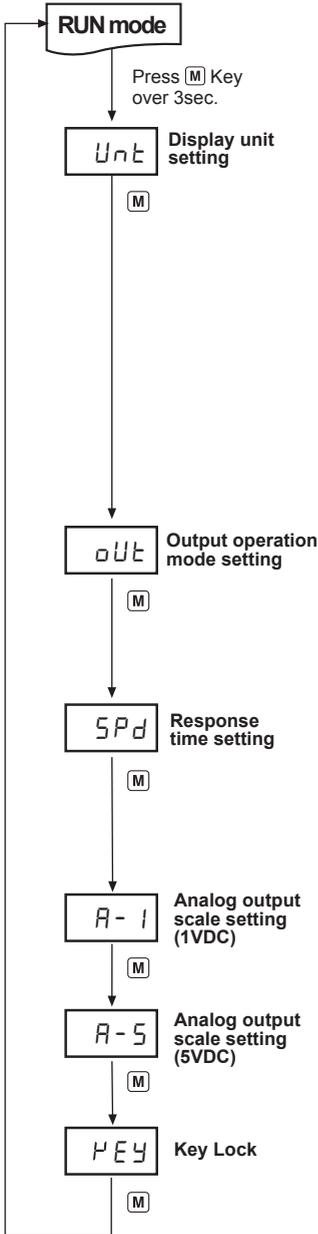
Unt and previously set unit will flash in turn every 0.5 sec.
Press ▼ or ▲ key to select the unit.
(Press M key momentarily, the unit will be saved, then move to the next mode.)

● **Negative pressure, compound pressure:**

PA ← ¼9F ← bAr ← PSI ← ūūH ← InH ← H2o

(kPa)   (kgf/cm²)   (bar)   (psi)   (mmHg)   (inHg)   (mmH₂O)
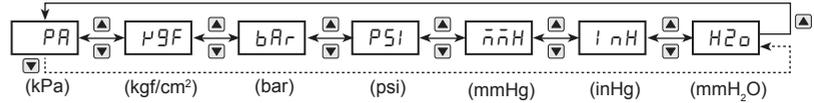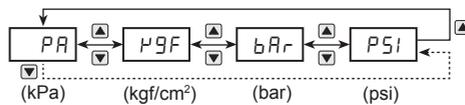
※For using mmH₂O unit, multiply display value by 100.

● **Standard pressure:**

PA ← ¼9F ← bAr ← PSI

(kPa)   (kgf/cm²)   (bar)   (psi)

oUt — **Output operation mode setting**

M

oUt and previous output operation mode will flash by turning on. (0.5sec.)
Select the output operation mode with ▼, ▲ Key.
(Press M key momentarily, the response time will be saved, then move to the next mode.)

F-1 ← F-2 ← F-3 ← F-4 ← F-5 ← F-6

SPd — **Response time setting**

M
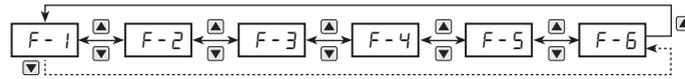
SPd and the previous response time will flash by turning on. (0.5sec.)
Select the output operation mode with ▼, ▲ Key.
(Press M key momentarily, the response time will be saved, then move to the next mode.)

2.5 ← 5.0 ← 100 ← 500   (unit : ms)

A-1 — **Analog output scale setting (1VDC)**

M
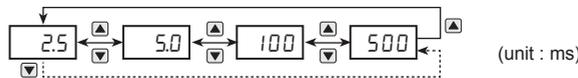
A-1 and the previous pressure will flash by turning on. (0.5sec.)
Set the pressure which will output 1VDC with ▼, ▲ Key.
· Allowable setting range : Min. value of rated pressure ≤ [A-1] ≤ 90% of rated pressure
(Press M key momentarily, the selected pressure is set as 1VDC scales, then move to the next mode.)

A-5 — **Analog output scale setting (5VDC)**

M

A-5 and the previous pressure will flash by turning on. (0.5sec.)
Set the pressure which will output 5VDC by ▼, ▲ Key.
· Allowable setting range : [A-1] +10% of rated pressure ≤ [A-5] < Max. value of rated pressure
(Press M key momentarily, the selected pressure is set as 5VDC scales, then move to the next mode.)

ꞮEY — **Key Lock**

M

ꞮEY and the previous key lock will flash by turning on (0.5sec.)
Select key lock with ▼, ▲ Key.
(Press M key momentarily, key lock is set, then move to the display unit setting mode.)

LoC ↔ PAL ↔ UnL
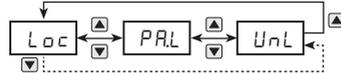
※Key lock functions
   · *LoC* : Disable to change preset value and parameter value
           (Enable to change *ꞮEY* mode only)
   · *PAL* : Disable to change parameter setting/preset, zero point adjustment (Enable to check peak
           hold and bottom hold, and to change *ꞮEY* mode)
   · *UnL* : Enable to change preset value and parameter value (Lock off)

※When advance to parameter setting mode and preset setting mode, it displays "Setting item" and "Previous setting value" by 0.5 sec. turn. This display will stop by pressing ▼ or ▲ key (Display setting value), if any key is untouched for over 1 sec., it will display old value by 0.5sec. turn again.
※When M key is pressed for 3sec. during setting, it will return to RUN mode with memorizing on EEPROM. However, when there is any key is untouched for 60sec., it turns to RUN mode with keeping the previous setting value not current setting value.
※There is memory protection by EEPROM, but life cycle of EEPROM is 100,000 times.

PSA / PSB Series

◼ Preset Value Setting (PSA/PSB)

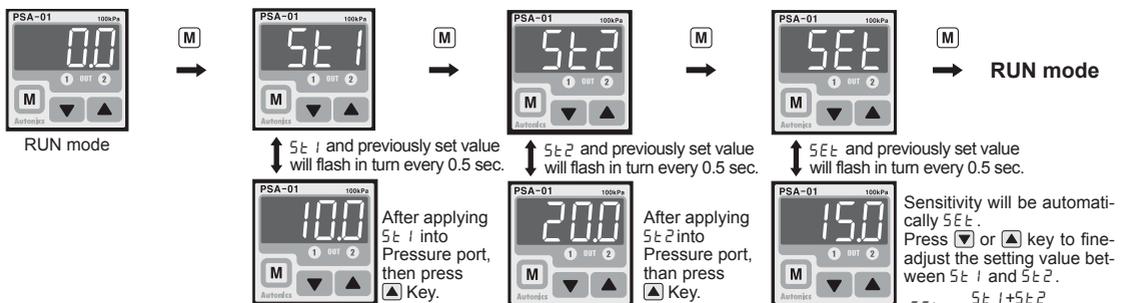### ◎ Hysteresis mode[F-1] and independent 2 output mode[F-3,F-4,F-5]

RUN mode

St1 and previously set value will flash in turn every 0.5 sec.

Press ▼ or ▲ Key to select St1 setting value.

St2 and previously set value will flash in turn every 0.5 sec.

Press ▼ or ▲ Key to select St2 setting value.

RUN mode
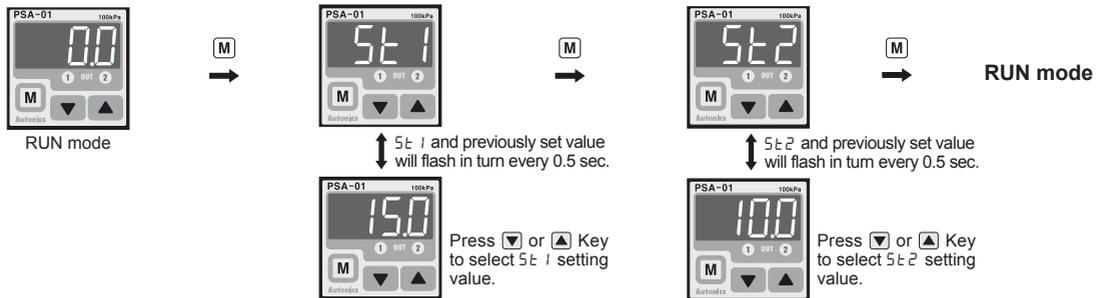
※St1 setting range : Min. display pressure < St1 ≤ Max. display pressure
※St2 setting range : - Hysteresis mode: Min. display pressure ≤ St2 < St1
　　　　　　　　　　　 - 2 independent output mode: Min. display pressure < St2 ≤ Max. display pressure

◎ Automatic sensitivity setting mode[F-2]

RUN mode

St1 and previously set value will flash in turn every 0.5 sec.

After applying St1 into Pressure port, then press ▲ Key.

St2 and previously set value will flash in turn every 0.5 sec.

After applying St2 into Pressure port, than press ▲ Key.

SEt and previously set value will flash in turn every 0.5 sec.

Sensitivity will be automatically SEt.
Press ▼ or ▲ key to fine-adjust the setting value between St1 and St2.
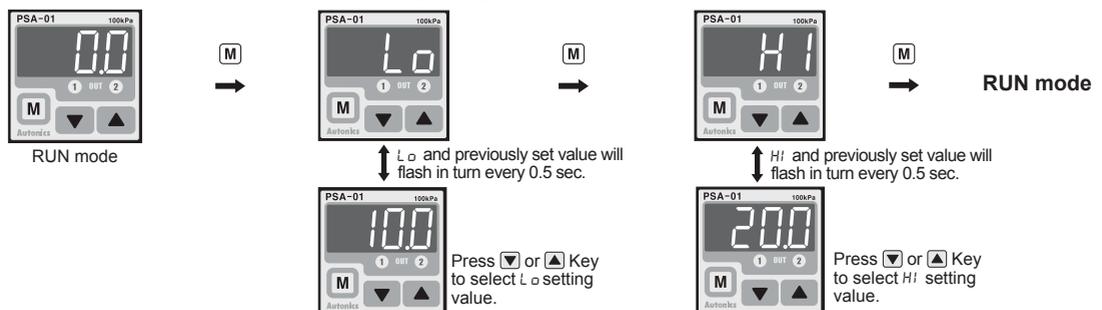
$$SEt = \frac{St1+St2}{2}$$

RUN mode

※St1 setting range : Min. display pressure < St1 ≤ Max. display pressure – 1% of rated pressure
※St2 setting range : St1 + 1% of rated pressure < St2 ≤ Max. display pressure

Adjustable range of set value: Between St1 and St2.

◎ Window comparison output mode[F-6]

RUN mode

Lo and previously set value will flash in turn every 0.5 sec.

Press ▼ or ▲ Key to select Lo setting value.

Hi and previously set value will flash in turn every 0.5 sec.

Press ▼ or ▲ Key to select Hi setting value.

RUN mode

※Low value setting range : Min. display pressure ≤ Lo ≤ Max. display pressure
※High value setting range : Lo ≤ Hi < Max. display pressure

● If no key is touched for 60sec., it will return to RUN mode. [Automatic sensitivity setting mode[F-2] is exception]
● When changing the display unit, preset value will be calculated according to the display unit.
● Whenever key touched one time, it is increased (decreased) as 1 digit (2 digits for psi unit and compound pressure) but it will be continuously increasing (decreasing) by pressing ▼, ▲ key constantly.

◼ Peak Hold and Bottom Hold Check

1. Press ▲ key for over 3sec. in RUN mode.
2. PE.H and memorized max. pressure (Negative pressure type is for max. negative pressure) will flash by turning on (0.5sec.) then display peak hold value.
3. bo.H and memorized min. pressure (Negative pressure type is for min. negative pressure) will flash by turning on (0.5sec.) then display bottom hold value.
4. If pressing ▲ key one time shortly, memorized peak hold and bottom hold value will be removed then return to RUN mode.
※When the peak hold and bottom hold value is over the max. display pressure value, it displays HHH, On the opposite, it displays LLL. Please remove peak hold and bottom hold value by using ▲ key.

Autonics

Compact, Digital Display Pressure Sensor

■ Output Operation Mode (PSA/PSB)

1. Hysteresis mode [F - 1]

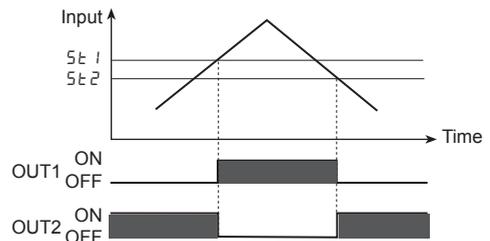※It can be set for pressure sensing level[5Ł 1] and sensing difference[5Ł 2].

※5Ł 1 setting range
  : Min. display pressure < 5Ł 1 ≤ Max. display pressure
  5Ł 2 setting range
  : Min. display pressure ≤ 5Ł 2 < 5Ł 1
• OUT 1: When applying pressure is larger than 5Ł 1, it wil be ON.
• OUT 2: When applying pressure is lower than 5Ł 2, it will be ON.

2. Automatic sensitivity setting mode [F - 2]

※This function is to set pressure sensing level to the proper position automatically, it is set by received pressure from two positions [5Ł 1, 5Ł 2].

※The sensing hysteresis fixed to 1 digit (2 digits for psi unit and compound type)

※The pressure sensing level [5EŁ] is shown in the following calculation. $5EŁ = \dfrac{(5Ł 1 + 5Ł 2)}{2}$

• OUT 1 : When applying pressure is larger than 5EŁ value, it will be ON.
• OUT 2 : When applying pressure is between 5Ł 1 and 5Ł 2, it will be ON.
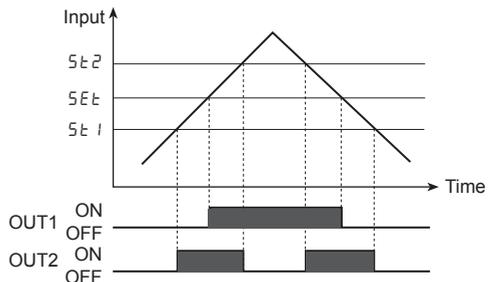
Note1) If it is not enough for difference of sensing level between 5Ł 1 and 5Ł 2, Ł r 3 will be displayed. Please set again after applying enough pressure.
Note2) 5Ł 1 setting range: Min. display pressure ≤ 5Ł 1 ≤ Max. display pressure -1% of rated pressure
        5Ł 2 setting range: 5Ł 1 +1% of rated pressure ≤ 5Ł 2 ≤ Max. display pressure
Note3) If fine adjustment for sensing level is required, adjust sensing level by ▼, ▲ key.
        (Adjustment range : Between 5Ł 1 and 5Ł 2)

3. Independent 2 output mode [F - 3, F - 4, F - 5]

※5Ł 1 and 5Ł 2 can be set independently within display pressure range. One is for control, the other is for alarm or optional control.

※The sensing hysteresis fixed to 1 digit (2 digits for psi unit and compound type)

※5Ł 1 setting range
  : Min. display pressure ≤ 5Ł 1 ≤ Max. display pressure
  5Ł 2 setting range
  : Min. display pressure ≤ 5Ł 2 ≤ Max. display pressure
● Independent 2 output mode [F - 3]
  • OUT 1 : It will be ON, when it is over 5Ł 1.
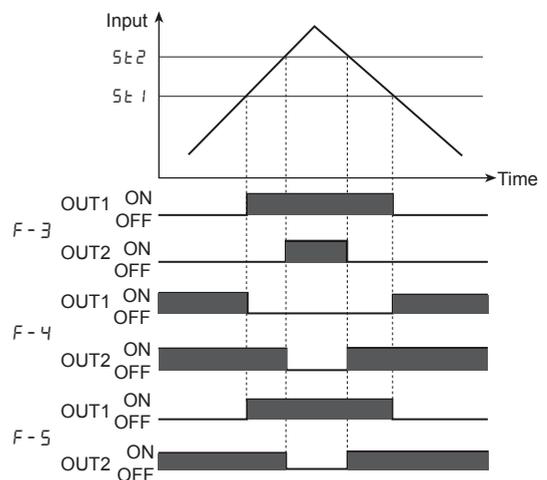 • OUT 2 : It will be ON, when it is over 5Ł 2.
● Independent 2 opposite mode [F - 4]
  • OUT 1 : It will be OFF when it is over 5Ł 1.
  • OUT 2 : It will be OFF, when it is over 5Ł 2.
● Independent 2 cross mode [F - 5]
  • OUT 1 : It will be OFF when it is under 5Ł 1.
  • OUT 2 : It will be ON, when it is under 5Ł 2.

4. Window comparison output mode [F - 6]

※It is able to set High limit value [Hı], Low limit value [Lo] of pressure sensing level in this mode.
※The sensing hysteresis fixed to 1 digit (psi unit and compound type 2 digits)
※Lo setting range
  : Min. display pressure ≤ Lo < Max. display pressure
  Hı setting range : Lo ≤ Hı < Max. display pressure
• OUT 1 : It will be ON between high limit value[Hı] and low limit value[Lo]
• OUT 2 :It will be ON when it is over high limit value[Hı] and low limit value[Lo].
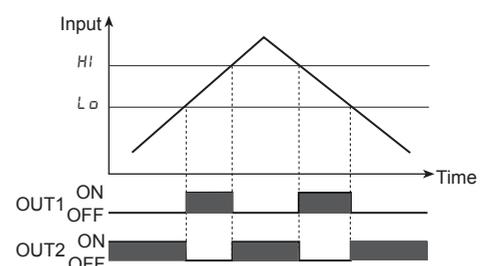
PSA / PSB Series

◼ Functions (PSA/PSB)

◎ Pressure unit change

PS☐-V01 (C) (P)/PS☐-C01 (C) (P) has 7 kinds of pressure unit and PS☐-01 (C) (P)/PS☐-1 (C) (P) has 4 kinds of pressure unit.
Please select the proper unit for application.
• PS☐-V01 (C) (P), PS☐-C01 (C) (P) :
  kPa, kgf/cm², bar, psi, mmHg, inHg, mmH₂O
• PS☐-01 (C) (P), PS☐-1 (C) (P) : kPa, kgf/cm², bar, psi
※When using mmH₂O multiply the display value by 100.

◎ Output mode change

There are 6 kinds of control output modes in order to provide the various detection. Select a mode for your proper application.
• **Hysteresis mode [F- 1]**
When variable hysteresis is required for pressure detection.
• **Automatic sensitivity setting mode [F- 2]**
When it is required to set detecting sensitivity automatically at proper position.
• **Independent 2 output mode [F- 3, F- 4, F- 5]**
When it is required to detect pressure from two position with one product.
• **Window comparison output mode [F- 6]**
When is required to detect pressure in a certain range.

◎ Response time change (chattering prevention)

It can prevent chattering of control output by changing response time. It is able to set 4 kinds of response time (2.5, 5, 100, 500ms) and if the response is getting longer, the sensing will be more stable by increasing the number of digital filter.

◎ Analog output scale setting

It is not fixed the analog output (1-5VDC) scale as the rated pressure range but this is a function to change properly for user's application. When the position[A- 1] for 1VDC output and the position [A- 5] for 5VDC output are set, the pressure range of A- 1 to A- 5 is to 1-5VDC analog output.

◎ Key lock

This unit has 2 kinds of key lock function in order to prevent wrong operation.
• LoC : All keys are locked, it is impossible to change any parameter setting/preset, zero point adjustment, peak hold and bottom hold. (Enable to change KEY mode only).
• PAL : It is impossible to change parameter setting/preset, zero point adjustment. (Enable to check peak hold and bottom hold, and to change KEY mode).
• UnL : All keys are unlocked.

◎ Zero-point adjustment

This function is to set the display value of pressure at zero when port is opened to atmospheric pressure.

◎ Peak hold and bottom hold

This function is diagnosis malfunction of the system caused by parasitic pressure or to check through memorizing the max./min. pressure that occurred in the system.

◎ Error display

| Error display	Description	Troubleshooting
Er 1	When external pressure is input while adjusting zero point	Try again after removing external pressure
Er 2	When overload is applied on control output	Remove overload
Er 3	When the setting value is not matched with setting condition	Check setting conditions and set proper setting values
HHH	When applied pressure exceeds High-limit of display pressure range	Apply pressure within display pressure range
LLL	When applied pressure exceeds Low-limit of display pressure range	

◼ Installation (PSA Series)

1. When installing pressure port, it is able to bring pressure from 3 directions by changing the mounting direction of the pressure port.
2. Basic spec of pressure port is Rc (PT) 1/8"and option pressure port is NPT1/8". Use general one-touch fitting.
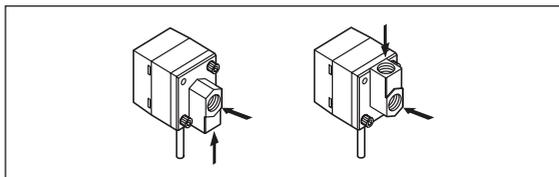
3. Please use seal tape at port plug in order to prevent pressure leak.
4. Please block another two pressure ports not used with port plug.
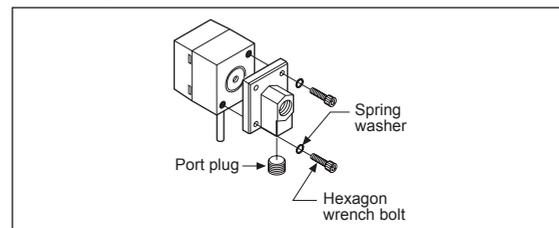
5. Please connect it by using spanner (13mm) at the metal part in order not to overload on the body when connecting one touch fitting.
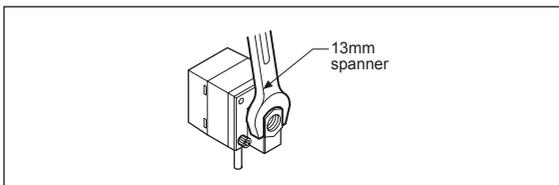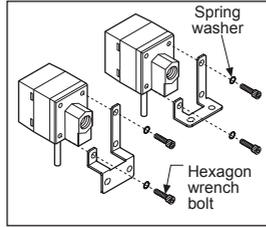

⚠️**Caution**

The tightening torque of one touch fitting should be max. 10N·m. If not, it may cause mechanical problem.

Autonics

6. PSA Series has 2 kinds of brackets so it is able to install it in two different ways.

7. At first, please unscrew hexagon wrench bolt and assemble the bracket on this unit by fixing the hexagon wrench bolt.

Spring washer
Hexagon wrench bolt

⚠Caution

In this case, tightening torque of hexagon wrench should be max. 3N·m. If not, it may cause mechanical problem.

8. Bracket (PSO-01) and front protection cover (PSO-02) are sold separately. Please see the pictures for installation.

Panel bracket (PSO-01)
Body (PSA)
Protection cover (PSO-02)
Bracket panel
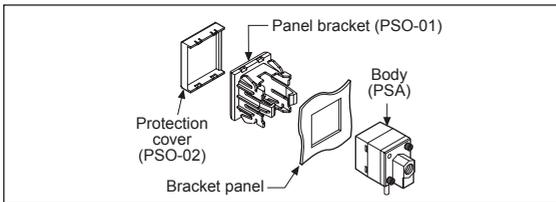
◼ Installation (PSB Series)

1. Pressure port is M5. Use general one touch fitting.

Body
O-Ring
Pressure port
Hexagon wrench bolt (M2×10)
One touch fitting
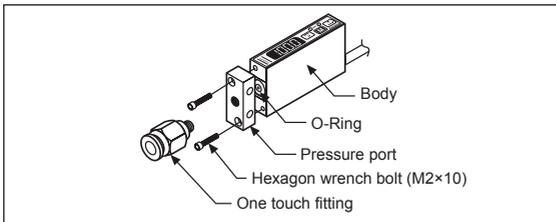
2. It is able to use it without the pressure port according to environment. In this case O-Ring between pressure port and its body should not be taken out in order to prevent pressure leak.
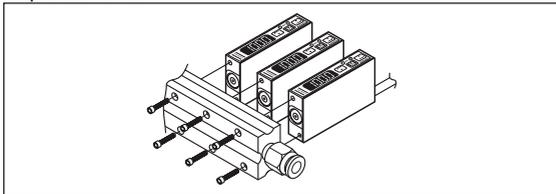
3. Please connect it by using spanner (10mm) at pressure port in order not to overload on the body when connecting one touch fitting.


10mm Spanner
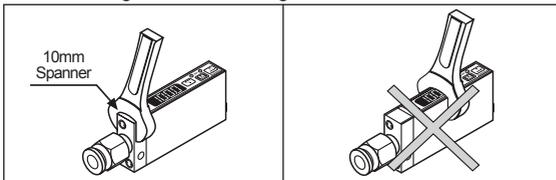
⚠Caution

The tightening torque of one touch fitting and hexagon wrench should be Max. 5N·m and 2N·m. It may cause mechanical trouble. Please do not use spanner to install as it may cause mechanical trouble.

◼ Proper Usage

⚠Caution

PSA, PSB Series is for sensing of non corrosive gas. Do not use this product at corrosive gas or flammable gas, etc.

• Please using this unit within the range of specification, if applying pressure is larger than specification, it may not be working properly due to damage.

• After supplying power, it takes 3 sec. to work.

• When using switching mode power supply, frame ground (F.G.) terminal of power supply should be grounded.

Switching mode power supply
+
−
F.G.
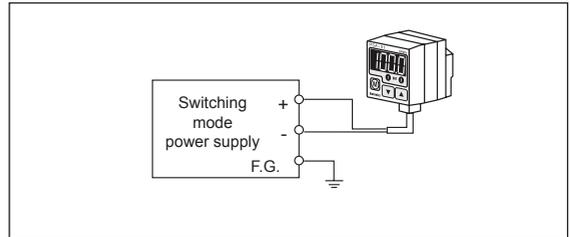
• It may cause malfunction by noise, when wiring with power line or high voltage line.

• Do not insert any sharp or pointed object into pressure port. It may cause mechanical problem due to sensor damage.

• Do not use this unit with flammable gas, because this is not an explosion proof structure.

• Be sure that this unit should not be contacted directly with water, oil, thinner, etc.
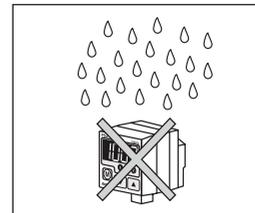
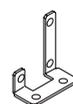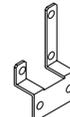• Wiring must be done with power off.

◼ Accessory

● PSA/PSB

• Pressure unit label

±100kPa	±101.3kPa	100kPa	1MPa
±1.020kgf/cm²	-1.034kgf/cm²	1.020kgf/cm²	10.20kgf/cm²
±14.50psi	-14.70psi	14.50psi	145.0psi
±1.000bar	-1.013bar	1.000bar	10.00bar
±750mmhg	-760mmhg	×10	×10
±29.5inHg	-29.9inHg	×100	×100
±102.0mmH₂O	-103.4mmH₂O	×1000	×1000
DISPLAY UNIT LABEL			

● Only for PSA Series

• Port plug
• Bracket A
• Bracket B